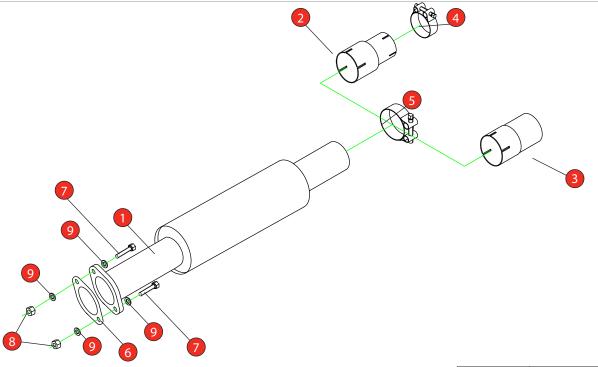


SCORPION // FITTING INSTRUCTIONS



Car	Ford Focus ST MK4	Part No.	SFDP096
Year	2019-Current	Fit Kits	343FK
Notes	Where not supplied use original fittings OE system requires cutting, see details below.	Features	Pipe Diameter:- 76mm

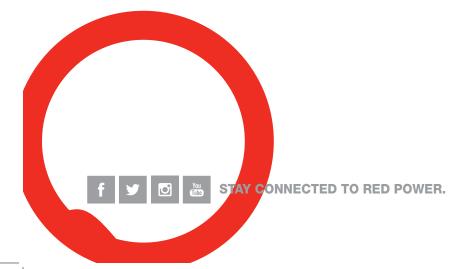
Estimated Fitting Time: 60 Minutes



NO.	PART NO.	DESCRIPTION		QTY	
1	1318FD	Resonated GPF Delete Pipe		1	
Fit Ki	Fit Kit				
2	AD72	Adapter (to fit to OE system)		1	
3	AD116	Adapter (to fit to Scorpion system)		1	
4	Z016.10001	59 - 63mm Clamp		1	
5	Z016.10062	79mm H/D Clamp		1	
6	Z033.10067	Gasket		1	
7	Z017.10096	M10x40mm Bolt	:	2	
8	Z017.10113	M10 Nut	:	2	
9	Z017.10108	M10 Washer		4	

CLASSIFICATION	Motorsport Use Only	
HOMOLOGATED	No	
DATE	12/01/22	
ISSUE	01	
AUTHORISED	S.Shipley	

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.







SCORPION // FITTING INSTRUCTIONS



Car	Ford Focus ST MK4	Part No.	SFDP096
Year	2019-Current	Fit Kits	343FK
Notes	Where not supplied use original fittings OE system requires cutting, see details below.	Features	Pipe Diameter:- 76mm



Cut the OE system 85mm in front of the weld (towards the front of the vehicle) and remove sharp edges

